

Product Functionality

MANUFACTURING

- **Bill of materials**
 - Multi level
 - Single level & indented explosion enquiries
 - Single level & indented implosion enquiries
 - Effective start date
 - Effective end date
 - Quantity per with 7 digit accuracy
 - Operation & step where used.
- **Routing**
 - Subcontract operations with cost
 - Inspection %
 - Machine number
 - Set up time
 - Quantity per run time
 - Machine run time
 - Labour time per run time
- **Work centres**
 - Available set up & run hours
 - Efficiency & utilisation factors
 - Labour & Overhead rates
 - Machine list
 - Machine groupings – allowing choice of machines for a job, with differing quantity per.
- **Manufacturing Orders**
 - Manual.
 - Back to back with sales order.
 - Planned orders from MRP
 - Material selection by batch
 - Record set up, labour & machine times
 - Record quantity completed & scrapped
 - Record quantity sent to subcontractor
 - Record quantity returned from subcontractor
 - Record material movement between operations
 - Optional inspection & inspection reports
 - Enquire on order progress.